



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Ship May 24
Order 5782
003363

648.4702
Job Sheet 176675



5

Part No: 648.4702

Job Qty: 1 ea

Part Name: C3 Overhaul Kit



Part Weight: 0 lbs

Status: ~~Scheduled~~ *A+Planning*

Priority: Medium

Job Created: 4/27/18

Job Tracking No:

Due Date: 5/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: O&OPM-C3 REV.4 IPP REV:A 17.12.11 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Stores/Pkg-1		18-05-30 <i>DS</i>
110	Small Fab	1 pcs	5/24/18	5/24/18	0.00	1.00	Small Fab-9		18-05-30 <i>DS</i>
120	QC	1 pcs	5/24/18	5/24/18	0.00	0.00	QC4		38
125	DC	1 pcs	5/24/18	5/24/18	0.00	0.00	DC		9-89
130	Packaging	1 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3-1		GA-135 18-05-31 <i>DS</i>
140	QC21-FG	1 Ea	5/24/18	5/24/18	0.00	0.00	QC21		

Part Op 110 - Pick kit

Descriptions: 125 - Photocopy bluefile & type labels per PPP 648.7402

130 - Identify and pack for shipping as per PPP 648.4702

DS
21
9-89

MAY 31 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw <i>✓</i>	2 Ea (2 ea)	90-Start up Operation	5058750
188-FSCS-832-5/8	Clock Spring Cover Screw <i>✓</i>	4 Ea (4 ea)	90-Start up Operation	5038399
600.1309-A <i>P</i>	Label <i>✓</i>	1 Ea (1 ea)	90-Start up Operation	5064516
600.1313 <i>P</i>	C3 Warning Label <i>✓</i>	1 Ea (1 ea)	90-Start up Operation	5029483
AN4-16A	Bolt <i>✓</i>	3 Ea (3 ea)	90-Start up Operation	5068654
C2-14-2	Label Rivets <i>✓</i>	2 Ea (2 ea)	90-Start up Operation	5040661
C2-3-1	Bearing DU <i>✓</i>	2 pcs (2 ea)	90-Start up Operation	5068886
C2-3-2-1	Roller Pin Retaining Ring <i>✓</i>	2 Ea (2 ea)	90-Start up Operation	5056845
C2-3-3-1	Latch Roller DU Bearing <i>✓</i>	1 Ea (1 ea)	90-Start up Operation	5050472
C2-3-5	Spacer, Teflon <i>✓</i>	2 Ea (2 ea)	90-Start up Operation	5058758
C2-3-8	Actuator Bushing <i>✓</i>	2 Ea (2 ea)	90-Start up Operation	5072543
C3-10-2	Lock Spring <i>✓</i>	1 Ea (1 ea)	90-Start up Operation	5070352
C3-12-1	Lock Bushing <i>✓</i>	2 Ea (2 ea)	90-Start up Operation	5035073
C3-12-6 (5100-0037-SPP)	Lock Roller Retaining Ring <i>✓</i>	2 pcs (2 ea)	90-Start up Operation	5060126
C3-13-1 (06FBU04) <i>P</i>	Keeper DU-Bearing Bushing <i>✓</i>	2 pcs (2 ea)	90-Start up Operation	5029270
C3-13-5 (BENDOFF) <i>P</i>	Keeper Spring <i>✓</i>	1 pcs (1 ea)	90-Start up Operation	5029273
C3-3-4-1 (5100-0012-SPP)	Retaining Ring <i>✓</i>	4 pcs (4 ea)	90-Start up Operation	5030318
C3-3-9 <i>P</i>	Actuator Spring <i>✓</i>	1 pcs (1 ea)	90-Start up Operation	5029280
C3-4-1	Load Beam Bushing <i>✓</i>	2 Ea (2 ea)	90-Start up Operation	5072098
C3-7-1	Load Beam Bumper <i>✓</i>	1 Ea (1 ea)	90-Start up Operation	5062797
C3-7-2	Lock Bumper <i>✓</i>	2 Ea (2 ea)	90-Start up Operation	5067293
C3-8-4 <i>P</i>	Solenoid Cover Gasket <i>✓</i>	1 pcs (1 ea)	90-Start up Operation	5029287

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S076267 Part: 648.4702 Job No: 176675 Serial No/Batch: S076267 Revision: 4 Inspector: Date: 05/30/18				Lead hand / Supervisor Approval Verification ☐																																																						
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NAS1149F0463P	Washer ~	8 Ea (8 ea)	90-Start up Operation	5056461
MS21044N4	Nut, Self-Locking ~	4 Ea (4 ea)	90-Start up Operation	5058122
AN4-17A	Bolt ~	1 Ea (1 ea)	90-Start up Operation	5067893
MS21083N3	Nut ~	2 Ea (2 ea)	90-Start up Operation	5036469
NAS1149F0332P	Washer ~	2 Ea (2 ea)	90-Start up Operation	5068663
MS35266-63	Solenoid Cover Screw ~	1 Ea (1 ea)	90-Start up Operation	5038767
NAS1149F0363P	Washer ~	1 Ea (1 ea)	90-Start up Operation	5027138
AN6-15A	Bolt ~	1 Ea (1 ea)	90-Start up Operation	5076004
MS21083N6	Nut ~	1 Ea (1 ea)	90-Start up Operation	5036359
NAS1149F0632P	Washer ~	2 Ea (2 ea)	90-Start up Operation	5048297

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-1032-1/4	2	104	0
	188-FSCS-832-5/8	4	180	0
	600.1309-A	1	0	0
	600.1313	1	0	0
	AN4-16A	3	239	0
	AN4-17A	1	163	0
	AN6-15A	1	11	0
	C2-14-2	2	264	0
	C2-3-1	2	0	0
	C2-3-2-1	2	100	0
	C2-3-3-1	1	29	0
	C2-3-5	2	100	0
	C2-3-8	2	6	0
	C3-10-2	1	0	0
	C3-12-1	2	34	0
	C3-12-6 (5100-0037-SPP)	2	0	0
	C3-13-1 (06FDU04)	2	0	0
	C3-13-5 (DENDOFF)	1	0	0
	C3-3-4-1 (5100-0012-SPP)	4	0	0
	C3-3-9	1	0	0
	C3-4-1	2	0	0
	C3-7-1	1	10	0
	C3-7-2	2	0	0
	C3-8-4	1	0	0
	MS21044N4	4	158	0
	MS21083N3	2	87	0
	MS21083N6	1	25	0
	MS35266-63	1	44	0
	NAS1149F0332P	2	1,675	0
	NAS1149F0363P	1	221	0
	NAS1149F0463P	8	481	0
	NAS1149F0632P	2	446	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



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